



List 4730

EXOCARB® AM-EBT



SPEED FEED
1485

CARBIDE

DUROREY

3 FLUTE

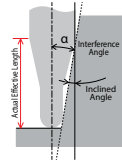
30°



SHANK
h4

STUB

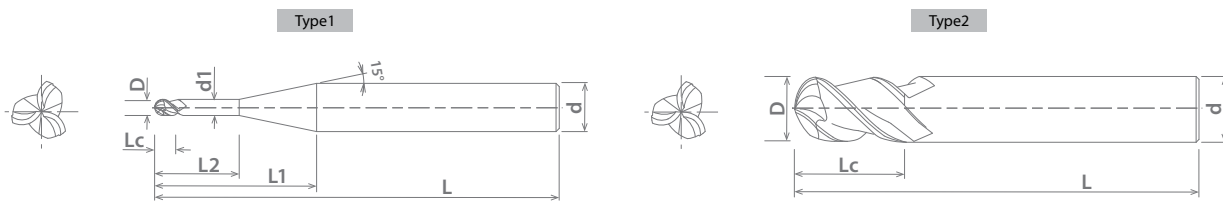
PACKED
1 PIECE



Cutting Diameter Tolerance	
2mm ≤ D ≤ 20mm	+/- 0.030mm

EDP Number	Diameter	Length of Cut	Neck Length	Non-Taper Neck Length		Neck Diameter	Interference Angle	Effective Neck Length by Incline Angle					Overall Length	Shank Diameter	Type
				L2 (mm)	L1 (mm)			0.5° (mm)	1.0° (mm)	1.5° (mm)	2.0° (mm)	3.0° (mm)			
3187240	2.00	2.00	11.90	4.00	1.95	10.64	4.19	4.33	4.42	4.55	4.85	60.00	6.00	1	
3187280	2.00	2.00	15.90	8.00	1.95	7.79	8.33	5.58	8.86	9.15	9.82	60.00	6.00	1	
3187360	3.00	3.00	11.80	6.00	2.85	8.15	6.44	6.61	6.79	7.00	7.45	60.00	6.00	1	
3187392	3.00	3.00	17.80	12.00	2.85	5.22	12.64	13.03	13.44	13.89	14.91	60.00	6.00	1	
3187408	4.00	4.00	12.00	8.00	3.85	5.65	8.49	8.71	8.96	9.22	9.81	60.00	6.00	1	
3187416	4.00	4.00	20.00	16.00	3.85	3.17	16.76	17.27	17.82	18.42	19.76	60.00	6.00	1	
3187510	5.00	5.00	12.10	10.00	4.85	2.95	10.54	10.82	11.12	11.45	-	60.00	6.00	1	
3187520	5.00	5.00	22.10	20.00	4.85	1.46	20.87	21.52	-	-	-	60.00	6.00	1	
3188060	6.00	9.00	-	-	-	-	-	-	-	-	-	60.00	6.00	2	
3188080	8.00	12.00	-	-	-	-	-	-	-	-	-	70.00	8.00	2	
3188100	10.00	15.00	-	-	-	-	-	-	-	-	-	80.00	10.00	2	
3188120	12.00	18.00	-	-	-	-	-	-	-	-	-	90.00	12.00	2	
3188160	16.00	24.00	-	-	-	-	-	-	-	-	-	105.00	16.00	2	
3188200	20.00	30.00	-	-	-	-	-	-	-	-	-	110.00	20.00	2	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



P					M			K	N		S		H						
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel						
Carbon Steel			Alloy Steel	Die Steel	Aluminum		Nickel Alloy		Titanium										
Low	Medium	High			6061	7075				Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC			
1010	1018	1035	1045	1065	4140	4340	300	400	17-4 PH										
							○	○	○			⊙	⊙		⊙	⊙		○	

○ Good ⊙ Best

